

NOTES:

- 1) MATERIAL: MAKE FROM D4921-XXX LUG EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015 ± 0.005
 - 7) WEIGHT: 0.13 lbs
 - 8) REPLACES GENEVA P/N G13013-5
 - 9) MACHINE TO SIZE
 - 10) MASK HOLES PRIOR TO POWDER COAT

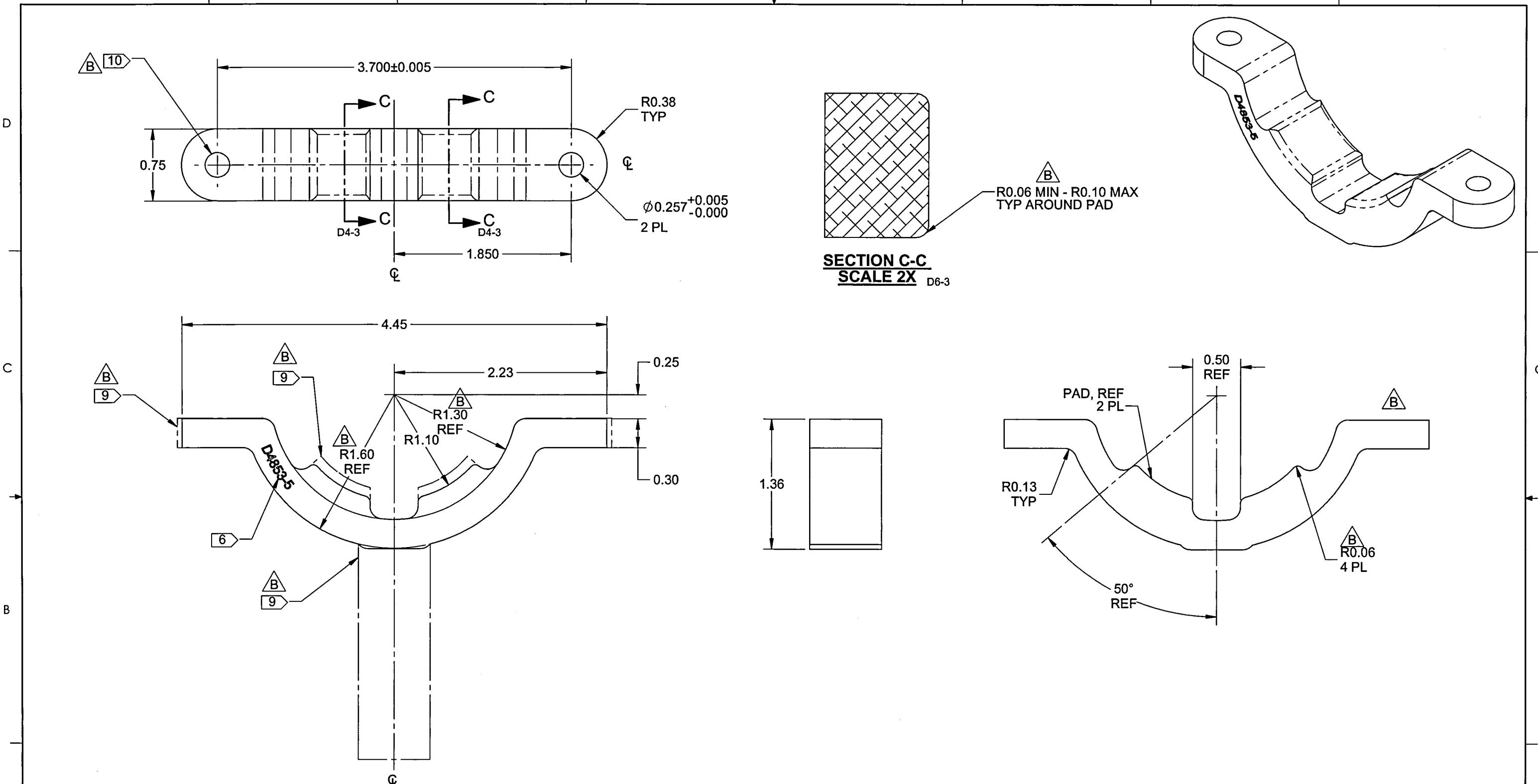
D4853-3 TOP BRACKET

RELEASER
2017-09-28

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JFS	D4853	SHEET 2 OF 4
APPROVED	HS	TITLE	
DE APPR.	DS- <u>4</u>	TOP BRACKET	
DATE	16.02.04	SCALE NTS	
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8 7 6 5 4 3 2 1



NOTES:

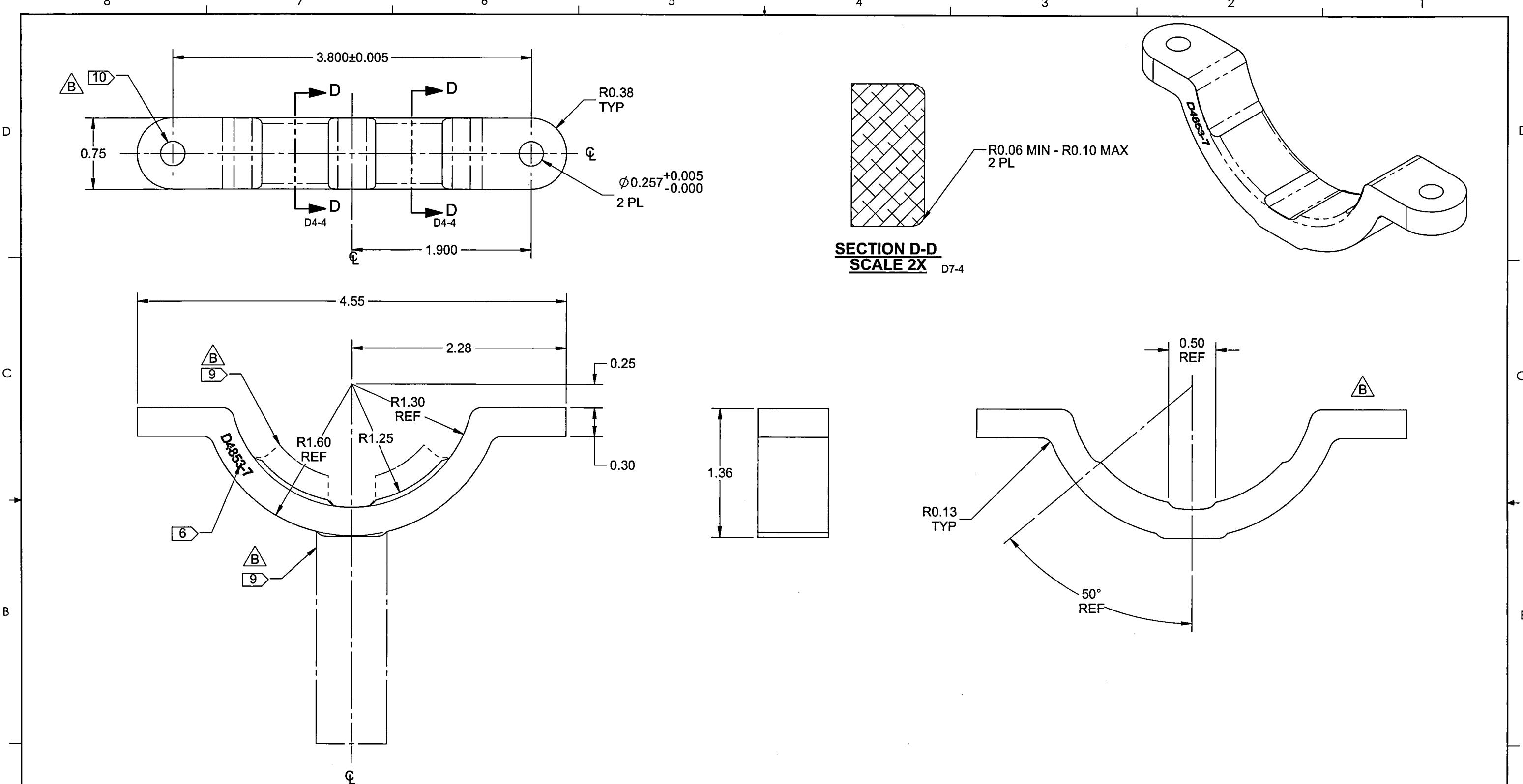
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- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.14 lbs
- 8) REPLACES GENEVA P/N G13013-7
- 9) MACHINE TO SIZE
- 10) MASK HOLES PRIOR TO POWDER COAT

D4853-5 TOP BRACKET

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2017-09-28

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DESIGN	VS	DART AEROSPACE USA, INC.	
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CHECKED	RF	DRAWING NO.	
MFG. APPR.	JFS	D4853	
APPROVED	HS	REV. B	
DE APPR.	DS	SHEET 3 OF 4	
DATE	16.02.04	SCALE	NTS
TITLE TOP BRACKET			
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 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015 ± 0.005
 - 7) WEIGHT: 0.12 lbs
 - 8) REPLACES GENEVA P/N G13013-9
 - 9) MACHINE TO SIZE
 - 10) MASK HOLES PRIOR TO POWDER COAT

D4853-7 TOP BRACKET

RELEASED
2017-09-28

APPROVED

DESIGN	VS
DRAWN	VS
CHECKED	RF
MFG. APPR.	JFS
APPROVED	HS
DE APPR.	DS
DATE	16.02.04

DART AEROSPACE USA, INC.
EUGENE, OR

DRAWING NO.	D4853
REV. B	SHEET 4 OF 4
TITLE	TOP BRACKET
SCALE	NTS

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